

Appendix

Abstract Of The Disclosure

A process for the preparation of enantiomerically enriched or pure (S)- or (R)-N-monosubstituted- β -amino alcohols, and the addition salts of proton acids thereof, by the asymmetric hydrogenation of β -amino ketones, and the addition salts of proton acids thereof. A transition metal complex of a chiral bidentate phosphine ligand is present in the reaction system. A base may also be present.